

MX000001-OJE-I&C-002 Packet Instructions (Deviation meter Replacement)

OJT Step	Expected Results
Note:	<p>Discuss with the student what is expected to pass the OJE as stated in MX000001-OJE Instructor Guide.</p> <p>Explain to the student that the following sequence will be used for instructional purposes. However, it is acceptable for the student to perform the steps in any order (except step 12 which must be performed last if the part is determined to be acceptable), as long as ALL of the steps are performed before declaring the part acceptable. However, determining that a part is unacceptable may be accomplished with any single step. For example, a part may be obviously damaged and not useable. This may be determined before performing any other step.</p> <p>Explain to the student that even though the replacement part may have some aesthetic defects, for the purposes of this exercise, the replacement part as examined in step five (5) is to be treated as though it had no damage, rust, corrosion, or degradation.</p>
1	The student should determine from the “Nuclear Information” section of the WO that the EPN Q-Class is 1.
2	The student should determine from the “QC Requirements/Comments” section of the WO that Peer Verification requirements will be found in the Work Order Instructions.
3	The student should check the Issue Ticket for “Limits on Use”. The student should determine that the Issue Ticket has NO “Limits On Use” for the deviation meter.
4	The student should determine that step 4.3 requires Peer Verification of a deviation meter replacement.
5	The student should check the deviation meter with the Acceptance Tag for obvious damage, corrosion, and degradation. (The replacement deviation meter is to be deemed without damage, corrosion, or degradation for the purposes of this exercise.)
6	The student should determine that all applicable information on the Acceptance Tag , WO, and Issue Ticket agree. (i.e. WO number, Quality Class, Q-Level, and Catalog ID.)
7	The student should determine from the Issue Ticket that the Q-Level of the replacement deviation meter is “1”. (First number to the right of the Catalog ID. on the Issue Ticket.)
8	The student should determine from Table 1 of G-101 that a Q-Level 1 part may be used for Quality Class 1. The student should determine that the Q-Level of the replacement deviation meter is acceptable for the Quality Class in which it will be used.

9	The student should determine that the replacement deviation meter resembles the existing deviation meter and that the deviation meter numbers are the same. The student should determine that the replacement deviation meter meets the criteria for this step.
10	The student should determine that the replacement deviation meter is clean and free of oils and dirt.
11	Discuss with the student what should be observed concerning where the replacement deviation meter would be installed.
12	AFTER performing all previous steps (1-11), the student should determine that the replacement deviation meter is acceptable to use for this application and sign and date the "PEER VERIFIER SIGN & DATE" lines on the Work Order Instructions. (step 4.3).